

# The future of heat in a circular energy-intensive industry: Heat grid at ArcelorMittal plant of Gent (part of project Hurricane)

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Our ambition

- Being climate neutral by 2050

**Did you know...**

Our steel is already  
greener than elsewhere  
in the world



# Climate neutral by 2050: how will we do that?



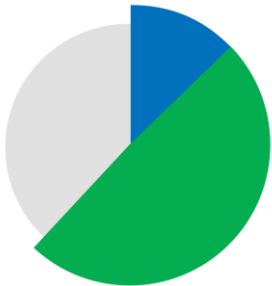
## Efficiëntie



Heat: steam turbine, heat grid (Hurricane)

Energy: wind, solar , TRT\* , RecHycle

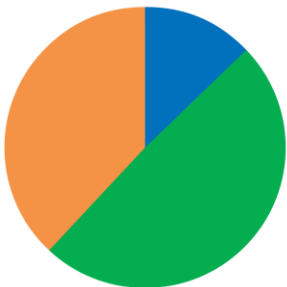
## Green Primary (EAF\*)



Circularity- scrap

Elektrification

## Smart Carbon



Circularity – bio fuel - Torero

Steelanol

CCS\* - VOKA-AKT declaration of Mons

\*TRT: Top gas Recovery Turbine  
\*EAF: Electric Arc Furnace  
\*CCS: Carbon Capture & Storage

# Lot of waste heat

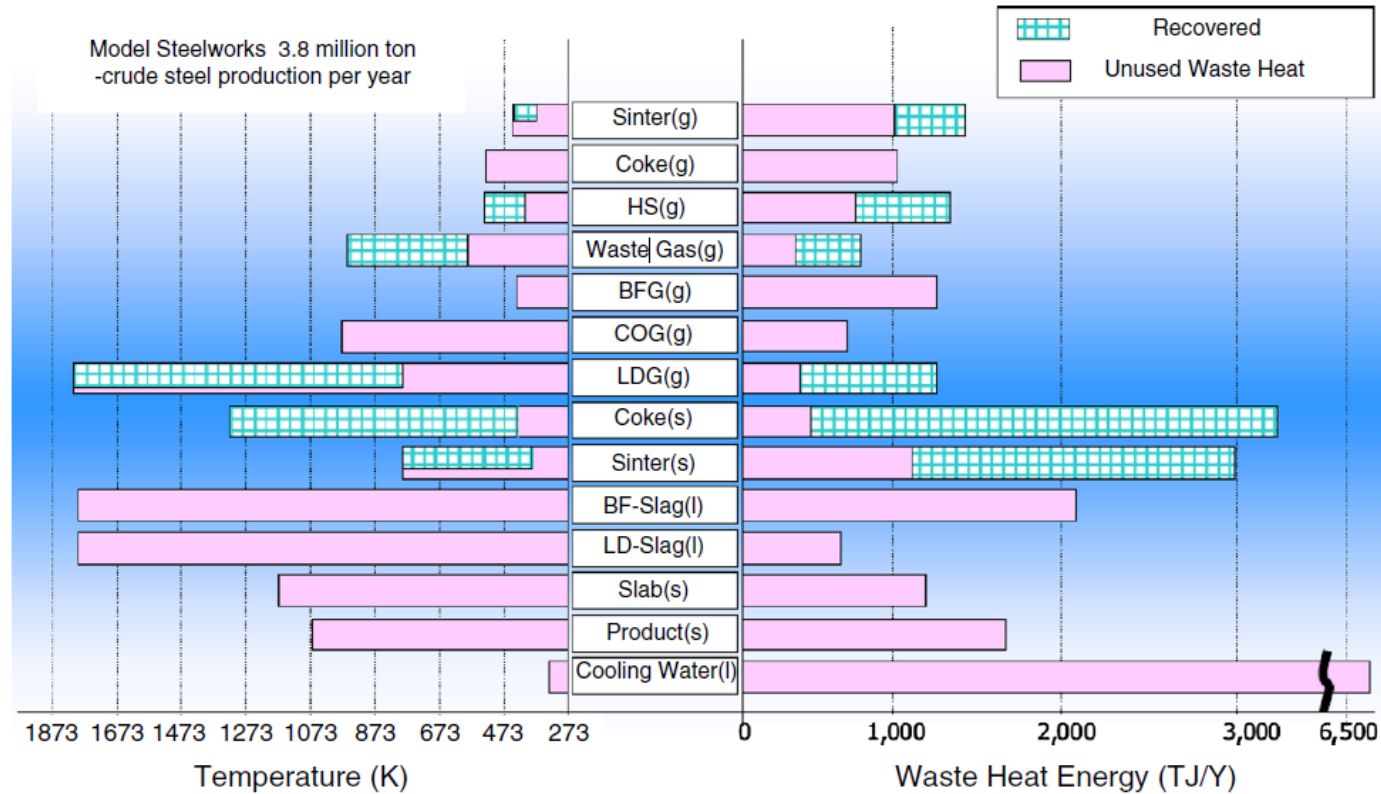


Fig. 1. Waste heat for various processes of steelworks.<sup>2</sup>

## Publication “Thermoelectric Generation Using Waste Heat in Steel Works”

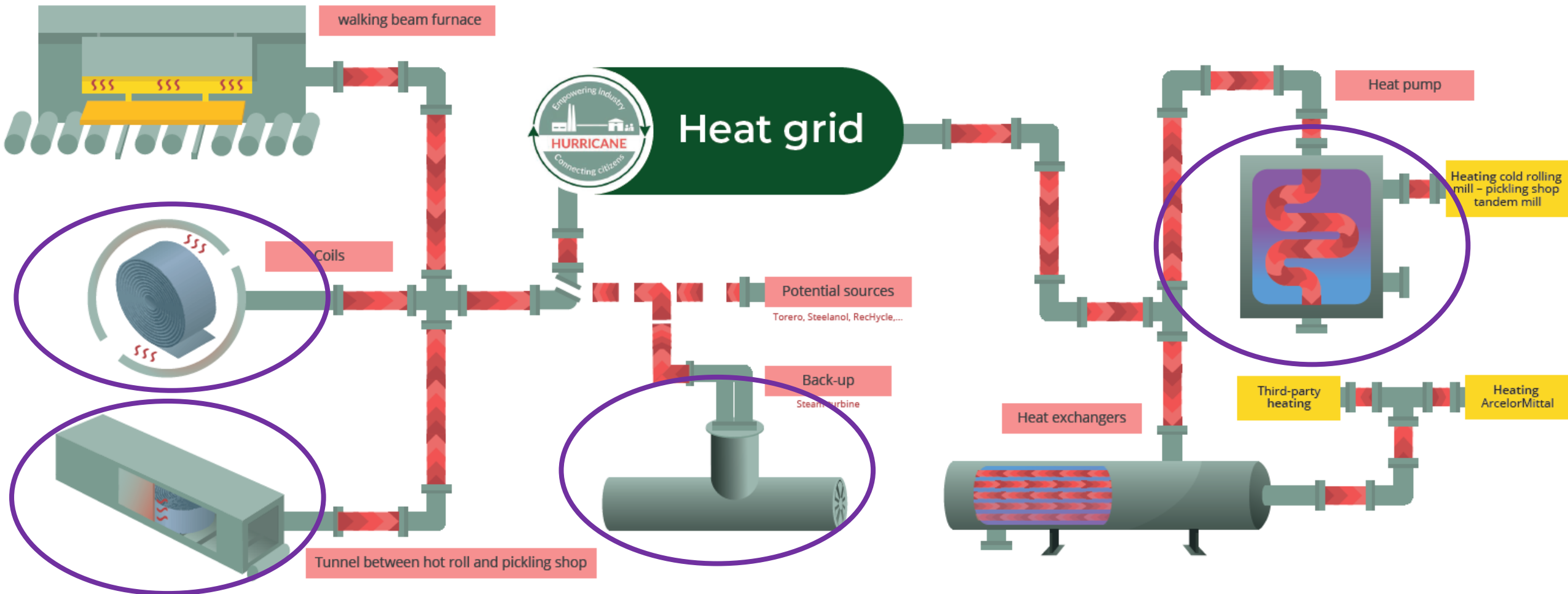
TAKASHI KUROKI,<sup>1,4</sup> KAZUHISA KABEYA,<sup>1</sup> KAZUYA MAKINO,<sup>2</sup>  
TAKESHI KAJIHARA,<sup>2</sup> HIROMASA KAIBE,<sup>2</sup> HIROKUNI HACHIUMA,<sup>2</sup>  
HIDETOSHI MATSUNO,<sup>1</sup> and AKIO FUJIBAYASHI<sup>1,3</sup>

# High-temperature energy recovery/conservation is already implemented.

- 35 % of our steam use is originating from waste heat recovery (basic oxygen furnace, walking beam furnace 1, galvanizing line 4). The rest is produced with siderurgical gases.
- Combustion air and/or gas is preheated on several places (cokes factory, cowpers, walking beam furnaces, ...)
- Heat from compressors is recuperated, ...
- Hot charging slabs, ...

**Now it's time to focus on low-temperature energy recovery**

# Demonstrations – circular hub



# Technologies for a circular hub



## Heat recovery solutions

- Innovative heat exchanger technology for both radiative and conductive heat exchangers



## Heat upgrading solutions

- 3 MW heat pump to upgrade heat from the low temperature heat grid



## Heat grid back up

- Steam expansion turbine as back up for the heat grid to guarantee continuous supply of heat



## Digital integration

- Smart monitoring and control systems

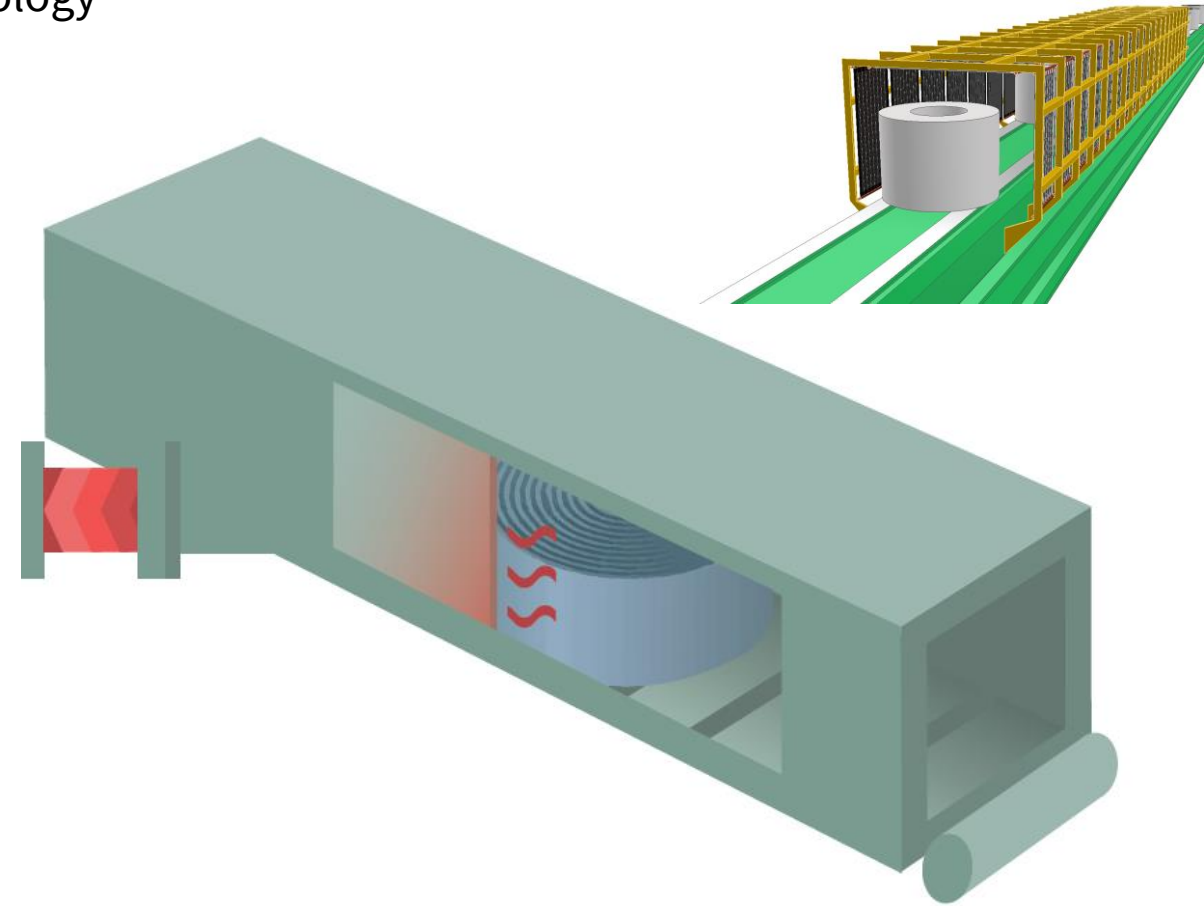
# Technologies/demonstrations



Heat recovery solutions: innovative heat exchanger technology

## Radiative heat exchanger

- Coils are leaving the hot strip mill at approx. 500 – 600 °C
- First-of-their-kind panels collect heat by radiation
- Enables the recovery of up to 3 MW of power (with a potential of >18 GWh per year)
- TRL: 5 → 7

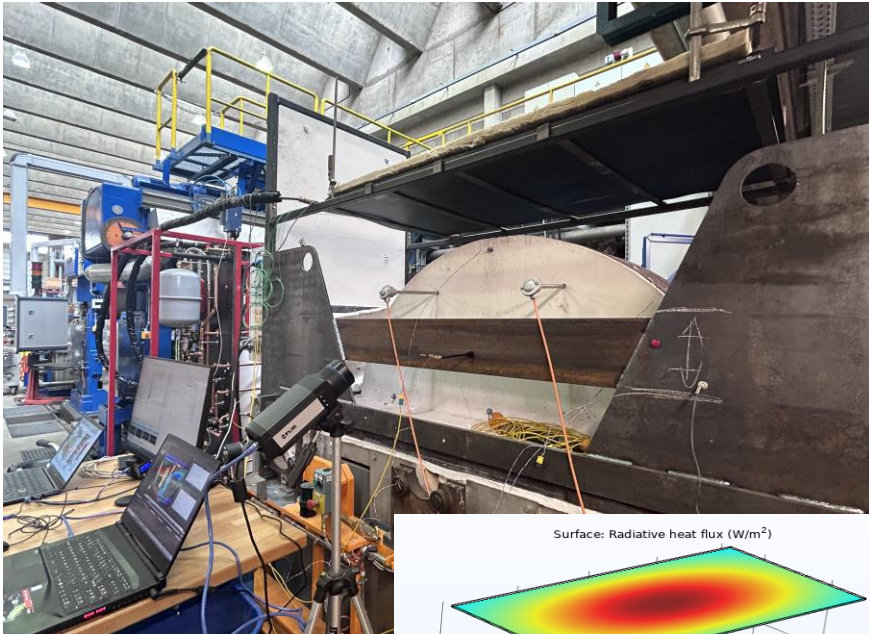




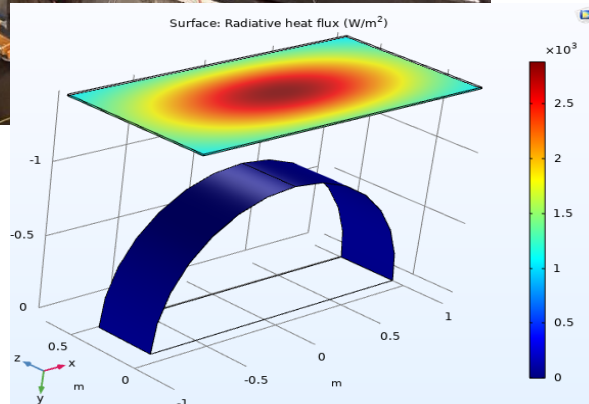
# Technologies/demonstrations



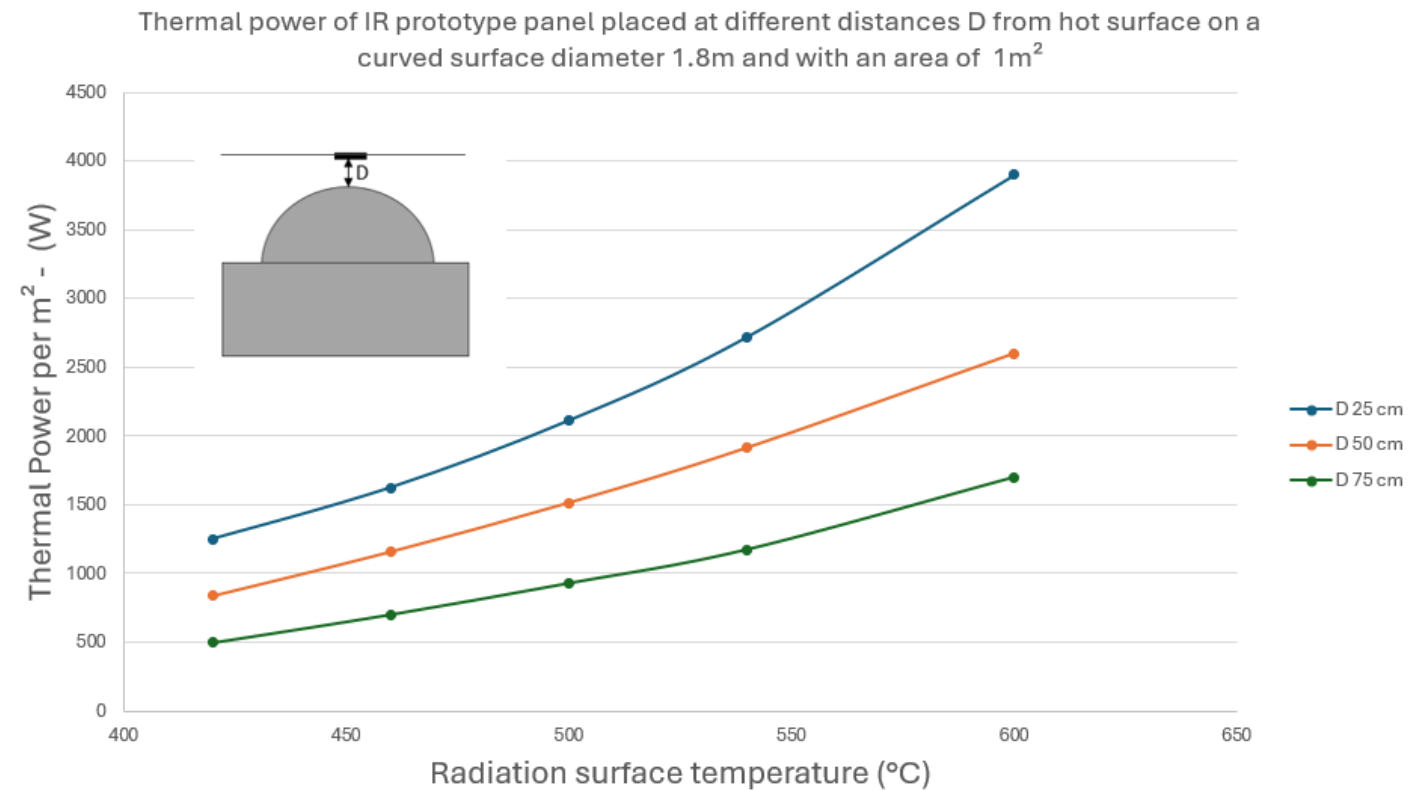
Heat recovery solutions: innovative heat exchanger technology - Radiative heat exchanger



Laboratory trials



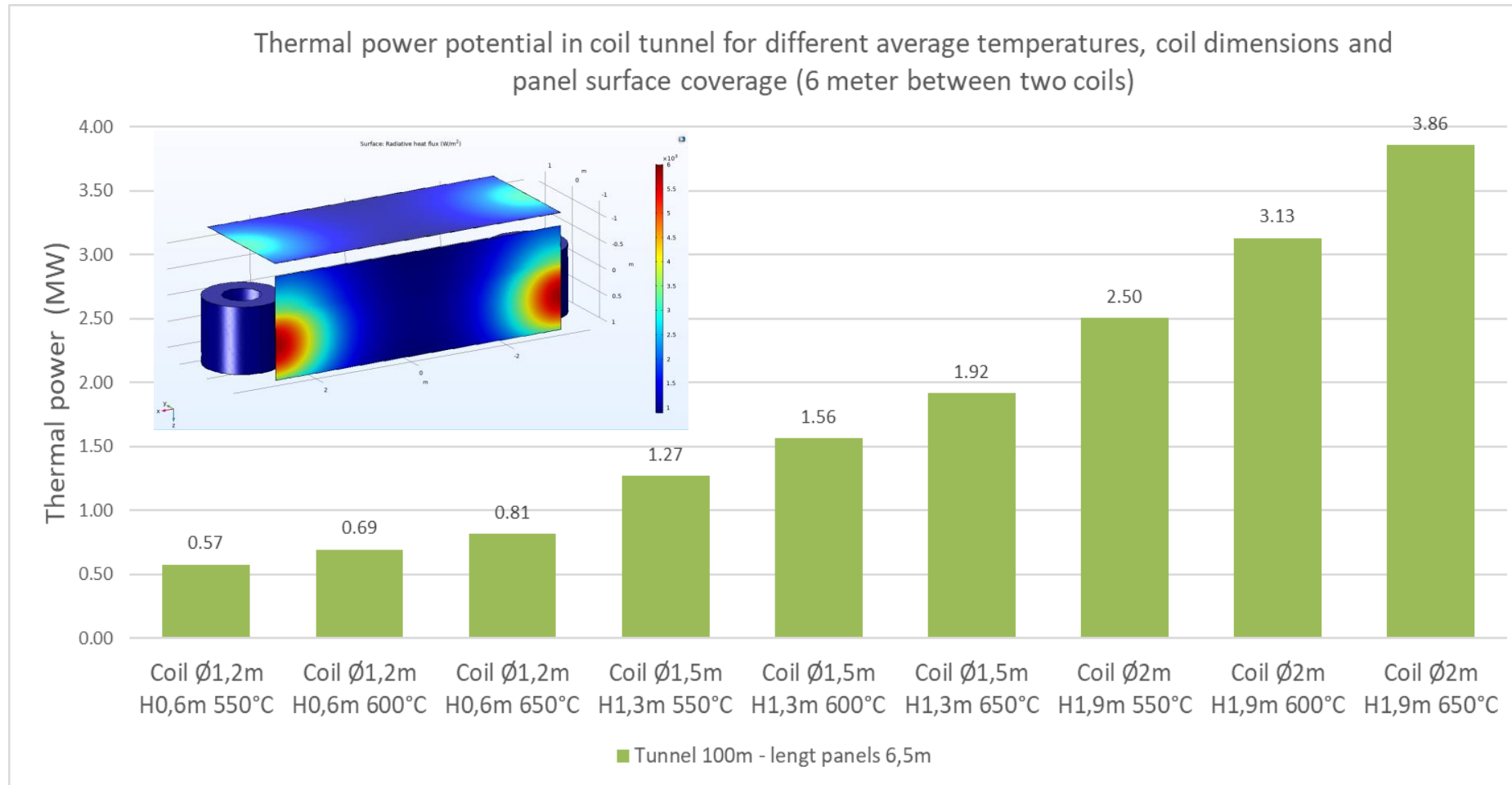
3D radiation heat transfer modeling



# Technologies/demonstrations



Heat recovery solutions: innovative heat exchanger technology - Radiative heat exchanger



Upscaling 3D modeling industrial situation

Average 1.56 MW up to 3.86 MW thermal power for the full coverage in the coil tunnel with a lenght of 100 meter.

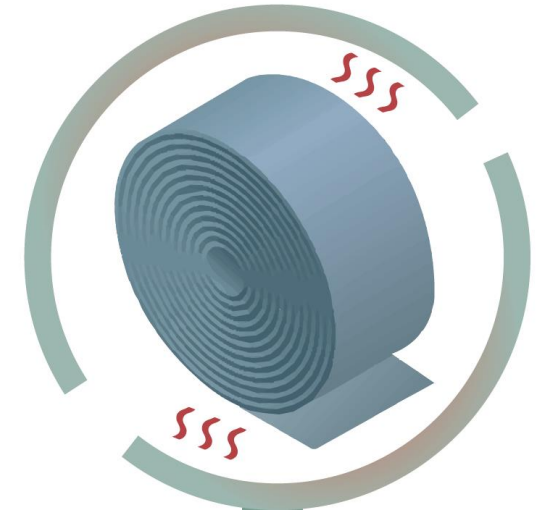
# Technologies/demonstrations



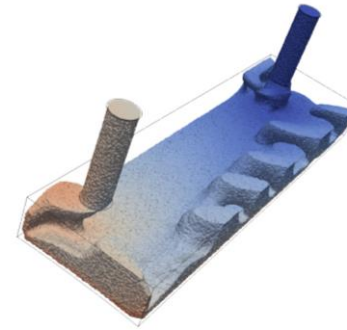
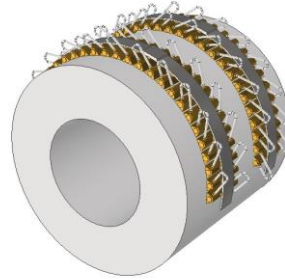
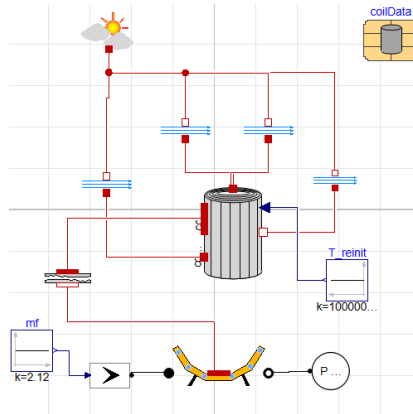
Heat recovery solutions: innovative heat exchanger technology

## Conductive heat exchanger

- Fast cooling of the coils
- Up to 300 kW per coil can be harvested
- Average number of coils produced yearly: 230.000 coils
- TRL: 5 → 7



# Innovative WHR solutions: methodology

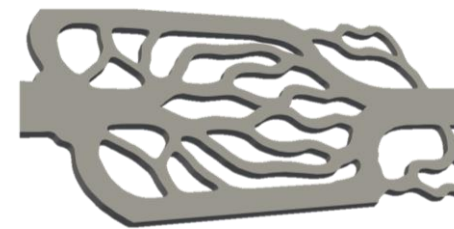
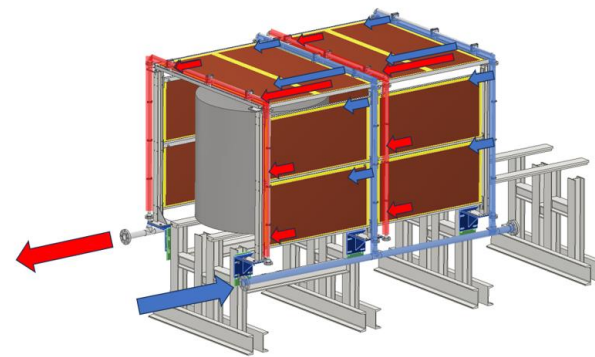
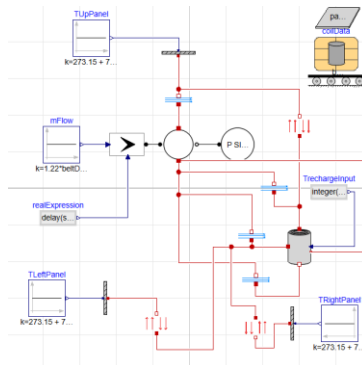


Thermal Modelling

Concept Study

Design  
Optimization

**>3 MW  
Recovery  
Potential**





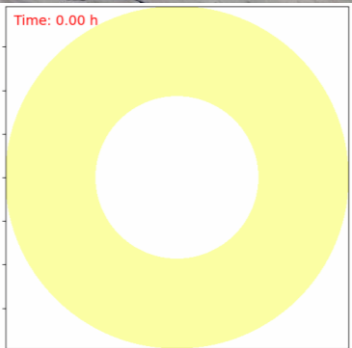
# Technologies/demonstrations



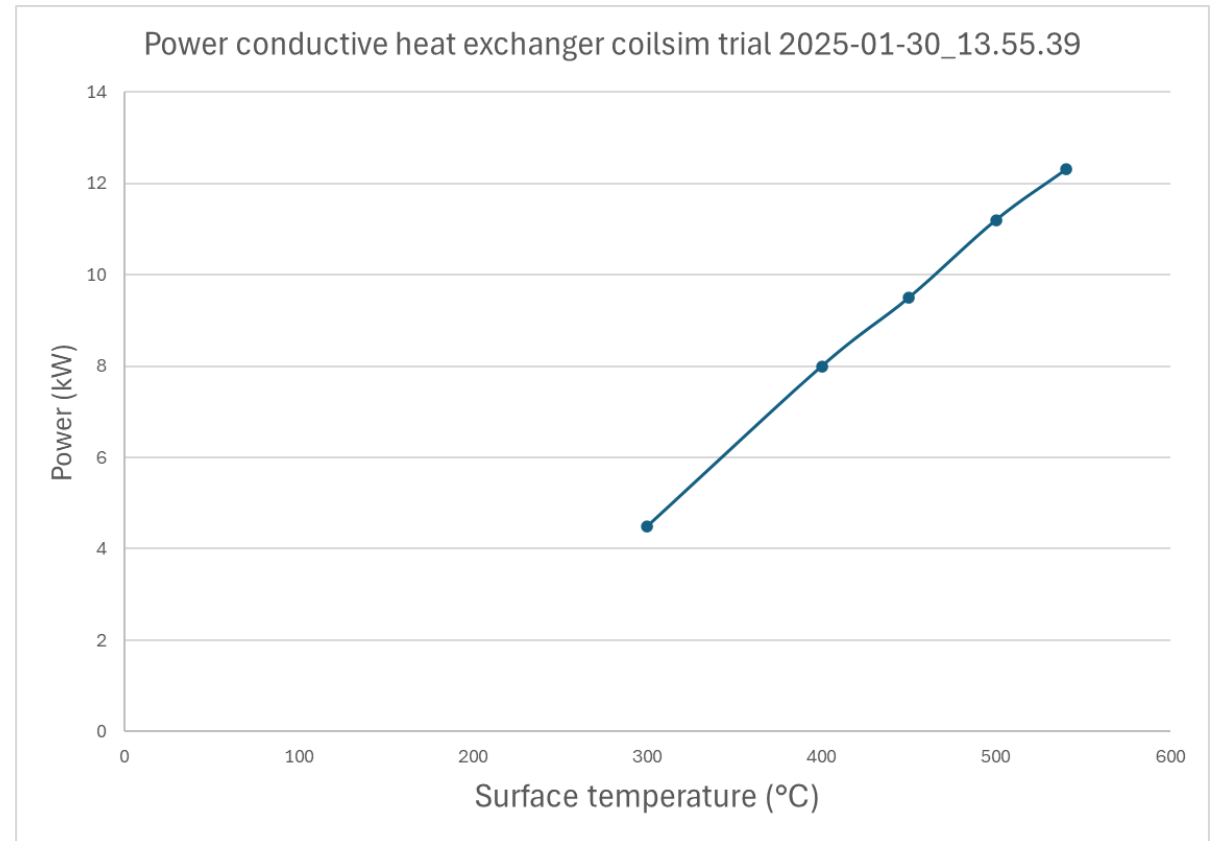
Heat recovery solutions: innovative heat exchanger technology – conductive heat exchanger



Laboratory trials



2D simulation



# Technologies/demonstrations



## HeatBooster: high-temperature heat pumps

Efficient, flexible, scalable, and sustainable heat pump solutions that minimize emissions, lower energy costs, and enable industries to decarbonize their heat supply.

| CASE HIGHLIGHTS      | VALUES               |
|----------------------|----------------------|
| COP                  | 3.6                  |
| Thermal power output | 3.3 MW <sub>th</sub> |
| Working fluid        | R-1233zde            |



70°C  
Hot water  
55°C

2 x HBL16-S/S



130°C  
Hot water  
128°C

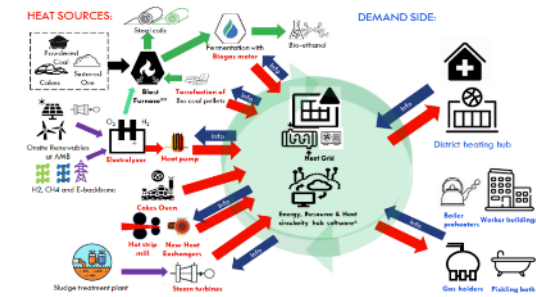


Figure 2. Concept figure

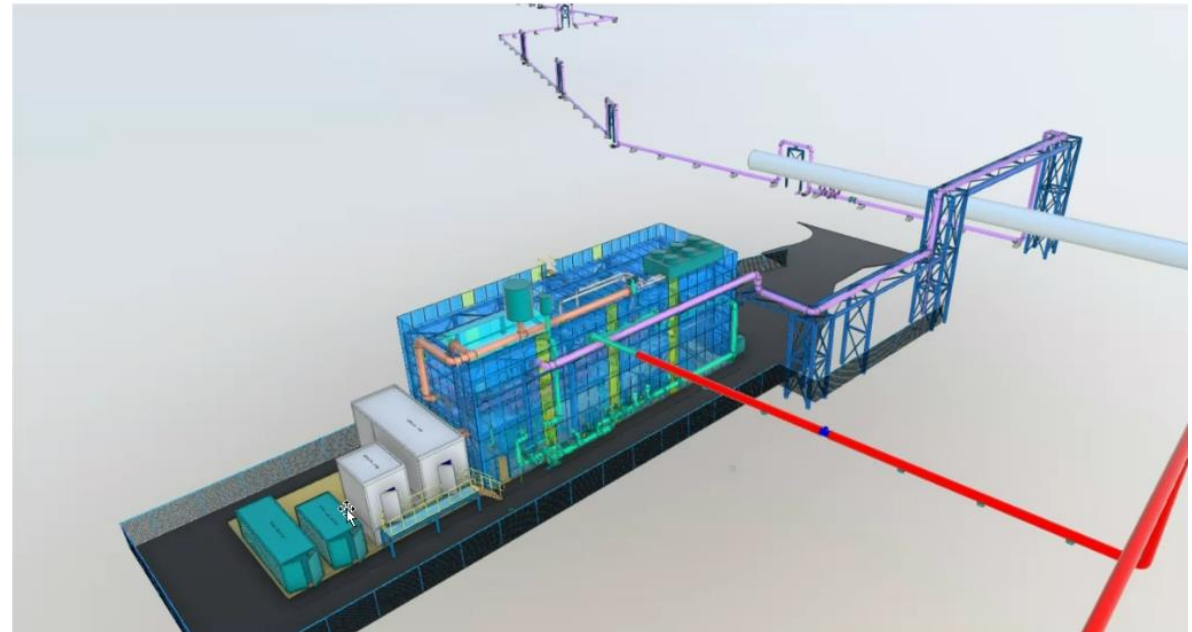
# Technologies/demonstrations



Heat grid back up:

## Steam expansion turbine

- Connected to a sludge treatment plant (treating 2/3 of the sludge of the Flemish households)
- HP steam 40 barg → LP steam 11 barg
- TRL: 7 → 9



# Demonstrations – Software tools



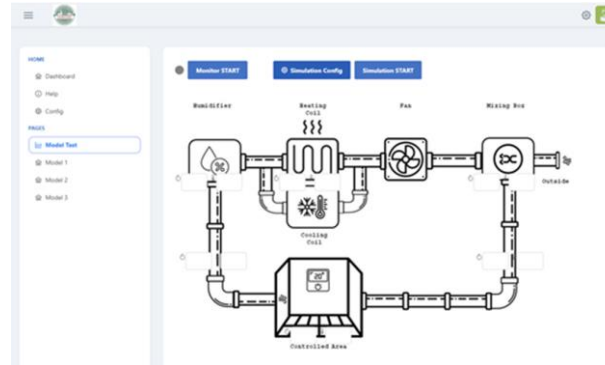
**pathOpt**

Network Design



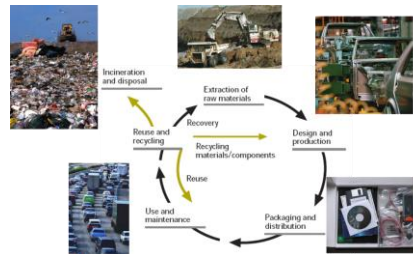
**STORM**

Smart control



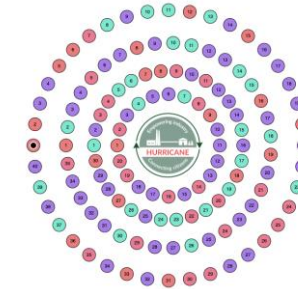
**DT**

Digital Twins



**LCA - Life Cycle Assessment**

Assess the potential environmental impacts and resources used throughout a product's life cycle



**Pipes & Furnaces**

Gamification



**EMS**

Comprehensive  
Resource  
Management



# Consortium Hurricane



## Belgian Partners



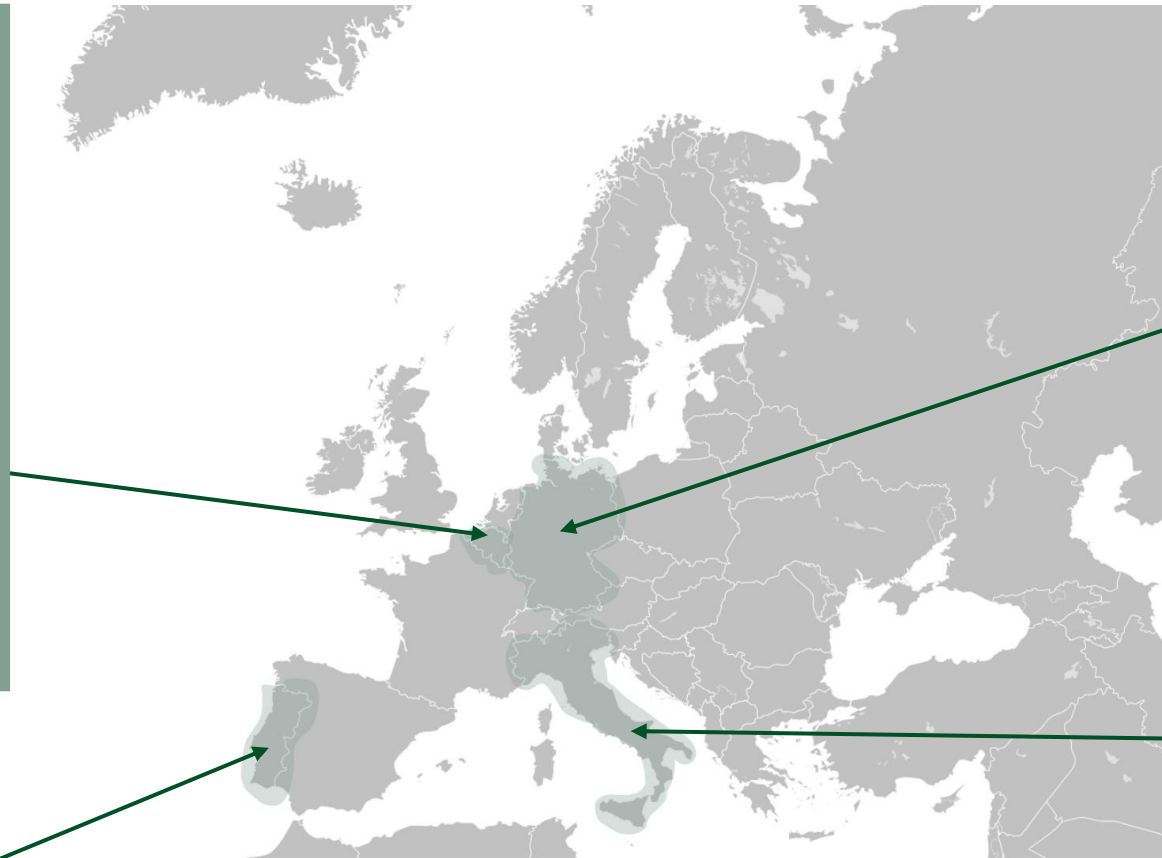
## Portuguese Partners



## German Partners



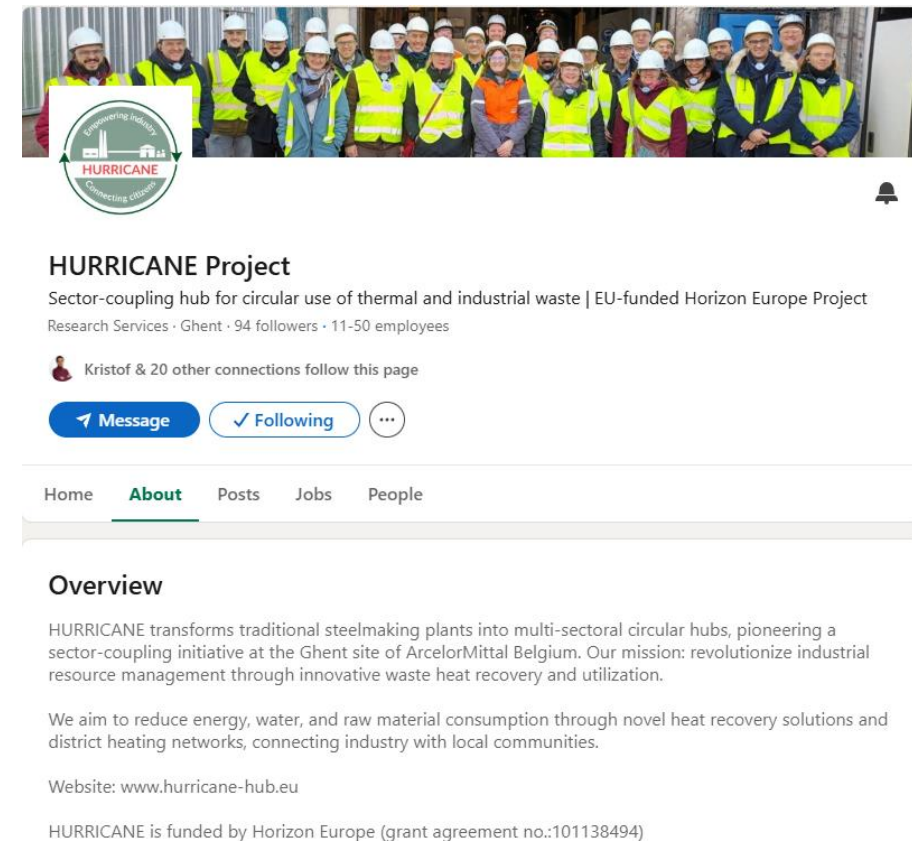
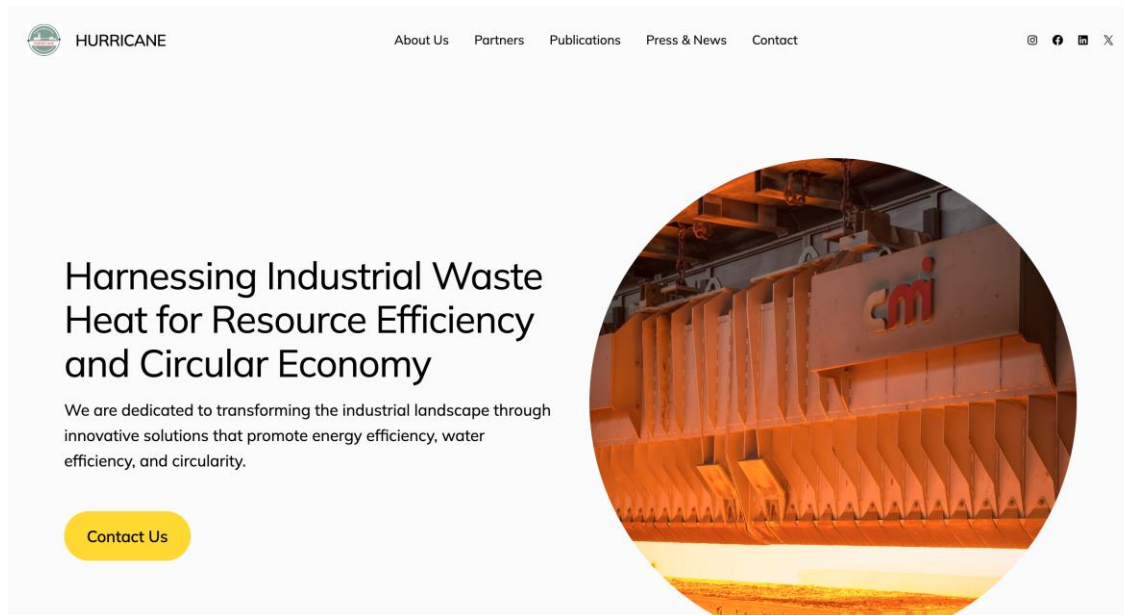
## Italian Partners



# Stay up to date!



- Check our Website: <https://hurricane-hub.eu/> and follow us on LinkedIn <https://www.linkedin.com/company/hurricane-project/>





# Thank you!

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ArcelorMittal Belgium



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